## What is claimed is:

- 1 1. A semiconductor device, comprising:
- 2 a wiring board that includes an insulating substrate and a
- 3 wiring provided on the insulating substrate;
- 4 a semiconductor chip that is mounted on said wiring board;
- 5 an opening that is formed at a predetermined position in said
- 6 insulating substrate, one end of said opening being shut by said
- 7 wiring to form the bottom of said opening;
- a thin film conductor that is formed on the surface of said
- 9 wiring and at the bottom of said opening;
- an embedded conductor layer that is provided in said opening
- 11 while contacting said thin film conductor formed at the bottom of
- 12 said opening; and
- 13 an external connection terminal that is disposed at the other
- 14 end of said opening to electrically connect with said wiring through
- 15 said embedded conductor layer and said thin film conductor provided
- 16 in said opening;
- 17 wherein said thin film conductor includes gold plating layer
- 18 formed on the surface, said external connection terminal is of tin
- 19 or an alloy including tin, and said embedded conductor layer is
- 20 of a conductor that has a rate of solution to tin or an alloy including
- 21 tin lower than that of gold.
- 2. The semiconductor device according to claim 1, wherein:
- said embedded conductor layer is of copper or nickel.
- 3. The semiconductor device according to claim 1, wherein:

- 2 said embedded conductor layer is of copper and has a thickness
- 3 of 20  $\mu$ m or more.
- 4. A wiring board comprising:
- 2 an insulating substrate
- 3 a wiring provided on the insulating substrate;
- 4 an opening that is formed at a predetermined position in said
- 5 insulating substrate, one end of said opening being shut by said
- 6 wiring to form the bottom of said opening;
- 7 a thin film conductor that is formed on the surface of said
- 8 wiring and at the bottom of said opening; and
- 9 an embedded conductor layer that is provided in said opening
- 10 while contacting said thin film conductor formed at the bottom of
- 11 said opening;
- 12 wherein said thin film conductor includes gold plating layer
- 13 formed on the surface, and said embedded conductor layer is of a
- 14 conductor that has a rate of solution to tin or an alloy including
- 15 tin lower than that of gold.
- 5. The wiring board according to claim 4, wherein:
- 2 said embedded conductor layer is of copper or nickel.
- 6. The wiring board according to claim 4, wherein:
- 2 said embedded conductor layer is of copper and has a thickness
- 3 of 20  $\mu$ m or more.
- 7. A method of making a wiring board, comprising the steps
- 2 of:

- forming an opening at a predetermined position in an
- 4 insulating substrate;
- forming a wiring pattern on the surface of said insulating
- 6 substrate such that one end of said opening is shut by said wiring
- 7 pattern to form the bottom of said opening;
- 8 forming a thin film conductor on the surface of said wiring
- 9 and at the bottom of said opening; and
- forming an embedded conductor layer in said opening such that
- 11 said embedded conductor layer contacts said thin film conductor
- 12 formed at the bottom of said opening;
- wherein said thin film conductor includes gold plating layer
- 14 formed on the surface, and said embedded conductor layer is of a
- 15 conductor that has a rate of solution to tin or an alloy including
- 16 tin lower than that of gold.
- 8. The method of making a wiring board according to claim 7,
- 2 wherein:
- 3 said said embedded conductor layer is of copper or nickel.
- 9. The method of making a wiring board according to claim 7,
- 2 wherein:
- 3 said embedded conductor layer is of copper and has a thickness
- 4 of 20  $\mu$ m or more.